# **User Manual**

# OPTI-S©lar

# **Solar Hybrid Inverter SP Handy Series**

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# **ABOUT THIS MANUAL**

# **Purpose**

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

# **Scope**

This manual provides safety and installation guidelines as well as information on tools and wiring.

# SAFETY INSTRUCTIONS



WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

- 1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
- 2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
- 3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
- 4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
- 5. **CAUTION** Only qualified personnel can install this device with battery.
- 6. **NEVER** charge a frozen battery.
- 7. For optimum operation of this inverter, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter.
- 8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
- 9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
- 10. One piece of 150A fuse is provided as over-current protection for the battery supply.
- 11. GROUNDING INSTRUCTIONS -This inverter should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
- 12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
- 13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter back to local dealer or service center for maintenance.
- 14. **WARNING:** Because this inverter is non-isolated, only three types of PV modules are acceptable: single crystalline, poly crystalline with class A-rated and CIGS modules. To avoid any malfunction, do not connect any PV modules with possible current leakage to the inverter. For example, grounded PV modules will cause current leakage to the inverter. When using CIGS modules, please be sure NO grounding.
- 15. **CAUTION:** It's requested to use PV junction box with surge protection. Otherwise, it will cause damage on inverter when lightning occurs on PV modules.

# INTRODUCTION

This is a multi-function inverter, combining functions of inverter, solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority, and acceptable input voltage based on different applications.

# **Features**

- Pure sine wave inverter
- Built-in BMS communication port
- Built-in anti-dust kit
- Inverter running without battery
- · Configurable input voltage range for home appliances and personal computers via LCD setting
- Configurable battery charging current based on applications via LCD setting
- Configurable AC/Solar Charger priority via LCD setting
- Compatible to mains voltage or generator power
- Overload/ Over temperature/ short circuit protection
- Smart battery charger design for optimized battery performance

# **Basic System Architecture**

The following illustration shows basic application for this inverter. It also includes following devices to have a complete running system:

- · Generator or Utility.
- PV modules

Consult with your system integrator for other possible system architectures depending on your requirements.

This inverter can power all kinds of appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioner.

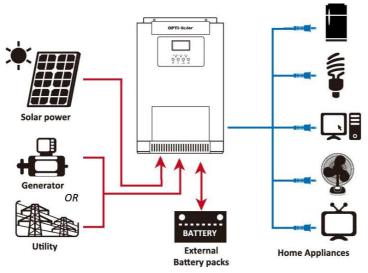
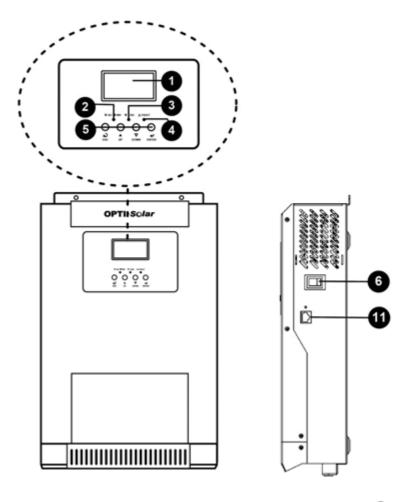
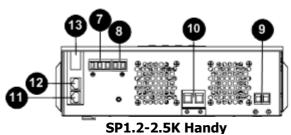
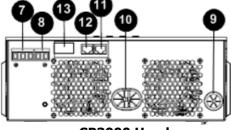


Figure 1 Hybrid Power System

# **Product Overview**

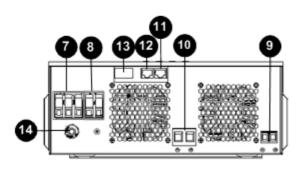






SP3000 Handy

- 1. LCD display
- 2. Status indicator
- 3. Charging indicator
- 4. Fault indicator
- 5. Function buttons
- 6. Power on/off switch
- 7. AC input
- 8. AC output
- 9. PV input
- 10. Battery input
- 11. RS-232 communication port
- 12. BMS communication port
- 13. Optional WiFi
- 14. Input Circuit breaker



SP5000 Handy

# **INSTALLATION**

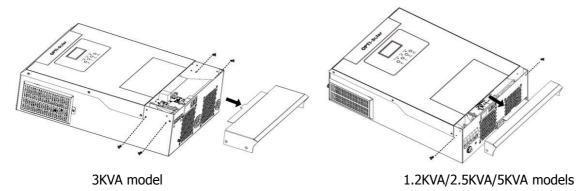
# **Unpacking and Inspection**

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

- The unit x 1
- User manual x 1
- · Communication cable x 1
- Software CD x 1
- Ring terminal for Ground x 1
- Strain relief plate x 1 (Only for 1.2KVA/2.5KVA/5KVA models)
- Screws x 2 (Only for 1.2KVA/2.5KVA/5KVA models)
- DC Fuse x 1 (Only for 5KVA models)

# **Preparation**

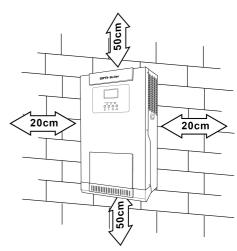
Before connecting all wirings, please take off bottom cover by removing screws as shown below.



# **Mounting the Unit**

Consider the following points before selecting where to install:

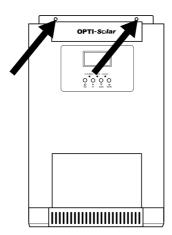
- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- For proper air circulation to dissipate heat, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.



 $\triangle$ 

SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.

Install the unit by screwing two screws. It's recommended to use M4 or M5 screws.



# **Battery Connection**

This model can be operated without battery connection. Connect to battery if necessary.

**CAUTION:** For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

**WARNING!** All wiring must be performed by a qualified personnel.

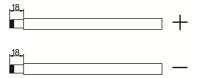
**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable as below.

### **Recommended battery cable size:**

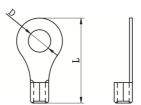
Model	Wire Size	Cable (mm²)	Torque value ( max )
SP1.2-2.5K Handy	1 x 4AWG	25	2 Nm
SP3-5K Handy	1 x 2AWG	35	2 Nm

Please follow below steps to implement battery connection:

1. For SP1.2/2.5/5K Handy, remove insulation sleeve 18 mm for positive and negative conductors. Suggest to put bootlace ferrules on the end of positive and negative wires with a proper crimping tool.

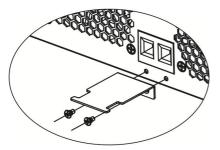


For SP3000 Handy, refer to recommended battery spec table to purchase separately two ring terminals and battery wires. Assemble two ring terminals with battery wires based on recommended battery cable and terminal size as grounding cable. Recommended dimensions for ring terminal is D (8.4 mm) and L (39.2 mm).

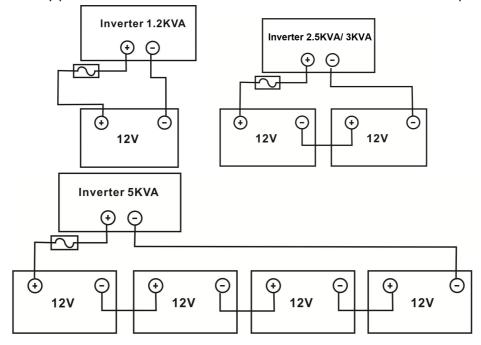


2. This step is only for SP1.2/2.5/5K Handy. Fix strain relief plate to the inverter with supplied screws as

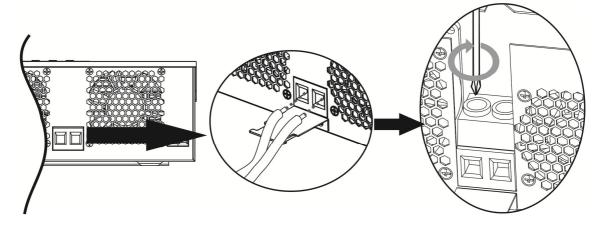
shown in below chart.



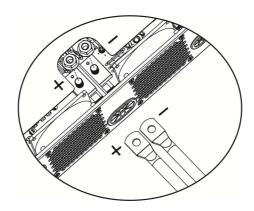
3. Connect all battery packs as below chart. It is recommend to connect at least 100Ah capacity battery.



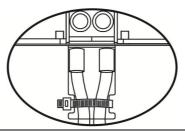
4. For SP1.2/2.5/5K Handy, insert the battery wires flatly into battery connectors of inverter and make sure the bolts are tightened with torque of 2 Nm in clockwise direction. Make sure polarity at both the battery and the inverter is correctly connected and conductors are tightly screwed into the battery terminals. Recommended tool: #2 Pozi Screwdriver



For SP3000 Handy, secure assembled ring terminals to the battery terminal block with the bolts properly tightened. Refer to battery cable size for torque value. Make sure polarity at both the battery and the inverter is correctly connected and ring terminals are secured to the battery terminals.



5. This step is only for SP1.2/2.5/5KVA Handy. To firmly secure wire connection, you may fix the wires to strain relief with cable tie.



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**WARNING: Shock Hazard** 

Installation must be performed with care due to high battery voltage in series.



**CAUTION!!** Do not place anything between inverter terminals and the ring terminals. Otherwise, overheating may occur.

**CAUTION!!** Do not apply anti-oxidant substance on the terminals before terminals are securely tightened.

**CAUTION!!** Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

# **AC Input/Output Connection**

**CAUTION!!** Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 20A. **CAUTION!!** There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

**WARNING!** All wiring must be performed by a qualified personnel.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

### Suggested cable requirement for AC wires

Model	Gauge	Cable (mm <sup>2</sup> )	Torque Value
SP1200 Handy	16 AWG	1.5	0.6 Nm
SP2.5/3K Handy	14 AWG	2.5	0.6 Nm
SP5000 Handy	10 AWG	6	1.2 Nm

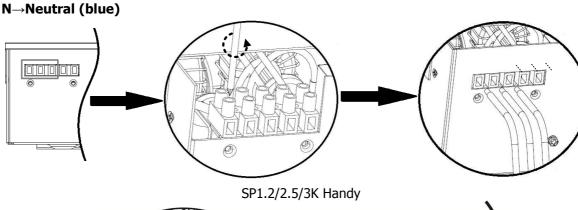
Please follow below steps to implement AC input/output connection:

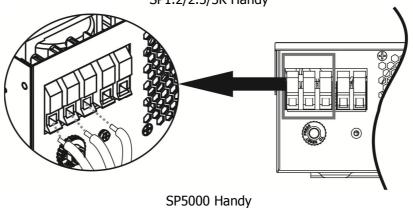
1. Before making AC input/output connection, be sure to open DC protector or disconnector first.

- 2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
- 3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor ( ) first.

⊕→Ground (yellow-green)

L→LINE (brown or black)



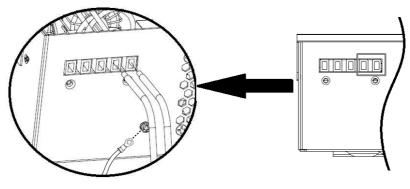


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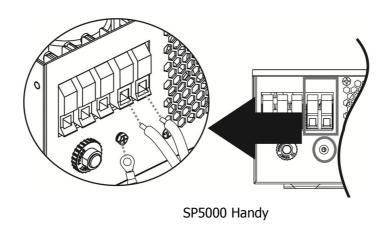
### **WARNING:**

Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

- 4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor ( ) first.
  - **Ground** (yellow-green)
  - L→LINE (brown or black)
  - N→Neutral (blue)



SP1.2/2.5/3KVA Handy



5. Make sure the wires are securely connected.

**CAUTION:** Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

# **PV Connection**

**CAUTION:** Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Wire Size	Cable (mm²)	Torque value ( max )
1 x 12AWG	4	1.2 Nm

**WARNING:** Because this inverter is non-isolated, only three types of PV modules are acceptable: single crystalline, poly crystalline with class A-rated and CIGS modules.

To avoid any malfunction, do not connect any PV modules with possible current leakage to the inverter. For example, grounded PV modules will cause current leakage to the inverter. When using CIGS modules, please be sure NO grounding.

**CAUTION:** It's requested to use PV junction box with surge protection. Otherwise, it will cause damage on inverter when lightning occurs on PV modules.

Never directly touch the terminals of inverter. It might cause lethal electric shock.

# **PV Module Selection:**

When selecting proper PV modules, please be sure to consider below parameters:

- 1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
- 2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

INVERTER MODEL	SP1200 Handy	SP2500 Handy	SP3000 Handy	SP5000 Handy
Max. PV Array Open Circuit Voltage	350Vdc	450Vdc		500Vdc
PV Array MPPT Voltage Range	60~300Vdc	60~400Vdc 1		120Vdc~450Vdc

Take 250Wp PV module as an example. After considering above two parameters, the recommended module

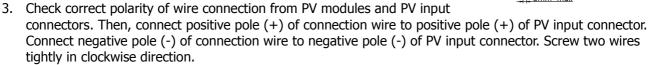
configurations are listed as below table.

Solar Panel Spec. (reference) - 250Wp - Vmp: 30.1Vdc	SOLAR INPUT  SP1.2K Handy: Min in serial: 3 pcs, max. in serial: 9 pcs; SP2.5/3K Handy: Min in serial: 3 pcs, max. in serial: 11 pcs; SP5000 Handy: Min in serial: 3 pcs, max. in serial: 13 pcs	Q'ty of panels	Total input power
- Imp: 8.3A - Voc: 37.7Vdc - Isc: 8.4A - Cells: 60	3 pcs in serial 6 pcs in serial 8 pcs in serial 11 pcs in serial (only for SP3/5000 Handy) 13 pcs in serial (only for SP5000 Handy) 8 pieces in serial and 2 sets in parallel (only for SP5000 Handy) Handy)	3 pcs 6 pcs 8 pcs 11 pcs 13 pcs	750W 1500W 2000W 2750W 3250W 4000W
	10 pieces in serial and 2 sets in parallel (only for SP5000 Handy)	20 pcs	5000W

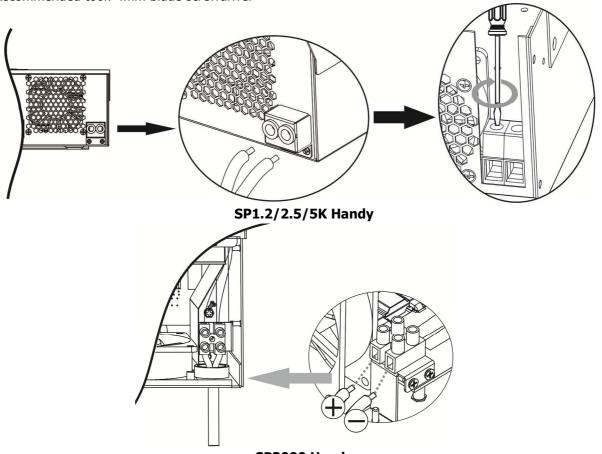
# **PV Module Wire Connection**

Please follow below steps to implement PV module connection:

- 1. Remove insulation sleeve 10 mm for positive and negative conductors.
- 2. Suggest to put bootlace ferrules on the end of positive and negative wires with a proper crimping tool.



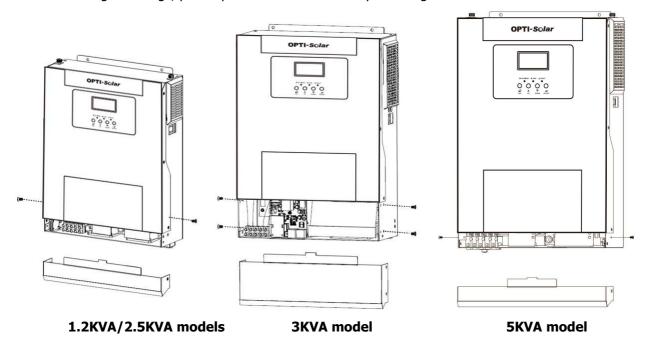
Recommended tool: 4mm blade screwdriver



SP3000 Handy

# **Final Assembly**

After connecting all wirings, please put bottom cover back by screwing screws as shown below.



# **Communication Options**

### **Serial Connection**

Please use the supplied serial cable to connect between the inverter and your PC. Install the monitoring software from the bundled CD and follow the on-screen instructions to complete your installation. For detailed software operation, refer to the software user manual on the bundled CD.

# **Optional Wi-Fi Connection**

You may purchase an optional Wi-Fi function of the unit which is equipped with a Wi-Fi transmitter. Wi-Fi transmitter can enable wireless communication between off-grid inverters and monitoring platform. Users can access and control the monitored inverter with downloaded APP. You may find "WatchPower" app from the Apple® Store or "WatchPower Wi-Fi" in Google® Play Store. All data loggers and parameters are saved in iCloud.

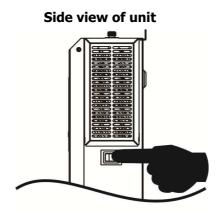


# **BMS Communication**

It is recommended to purchase a special communication cable if you are connecting to Lithium-Ion battery banks. Please refer to Appendix B- BMS Communication Installation for details.

# **OPERATION**

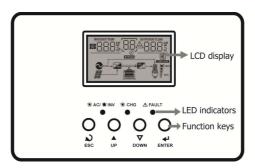
# **Power ON/OFF**



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

# **Operation and Display Panel**

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.



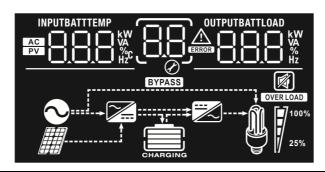
# **LED Indicator**

LED Indicator			Messages
AC/ INV Green Solid On Flashing		Solid On	Output is powered by utility in Line mode.
		Flashing	Output is powered by battery or PV in battery mode.
₩ CHC	× 0110		Battery is fully charged.
<b>CHG</b> Green		Flashing	Battery is charging.
A FALLET		Solid On	Fault occurs in the inverter.
<b>⚠ FAULT</b>	Red	Flashing	Warning condition occurs in the inverter.

# **Function Keys**

Function Key	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

# **LCD Display Icons**



Icon	Function description			
Input Source In	Input Source Information			
AC	Indicates the AC input.			
PV	Indicates the PV input			
INPUTBATT KW	Indicate input voltage, input f power, battery voltage.	Indicate input voltage, input frequency, PV voltage, charger current, charger		
Configuration P	rogram and Fault Informatio	n		
88	Indicates the setting program	S.		
	Indicates the warning and fault codes.  Warning: flashing with warning code.  Fault: lighting with fault code			
Output Informa	tion			
OUTPUTBATTLOAD KW VA WA Hz	Indicate output voltage, output Watt and discharging current.	ut frequency, load percent, load in VA, load in		
Battery Informa	tion			
CHARGING	Indicates battery level by 0-24 mode and charging status in I	1%, 25-49%, 50-74% and 75-100% in battery ine mode.		
In AC mode, it wil	present battery charging status			
Status	Battery voltage	LCD Display		
	<2V/cell	4 bars will flash in turns.  Bottom bar will be on and the other three		
Constant	2 ~ 2.083V/cell	bars will flash in turns.		
Current mode / Constant	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.		
Voltage mode	> 2.167 V/cell	Bottom three bars will be on and the top bar will flash.		
Floating mode. B	Floating mode. Batteries are fully charged. 4 bars will be on.			

In battery mode, it will present battery capacity.					
Load Percentage		tery Voltage	LCD Display		
		.85V/cell			
	1.8	5V/cell ~ 1.933V/cell			
Load >50%	1.9	33V/cell ~ 2.017V/cell			
	> 2	.017V/cell			
	< 1	.892V/cell			
	1.8	92V/cell ~ 1.975V/cell			
Load < 50%	1.9	75V/cell ~ 2.058V/cell			
	> 2	> 2.058V/cell			
Load Information	1				
OVER LOAD	Indicates overloa	d.			
	Indicates the loa	tes the load level by 0-24%, 25-49%, 50-74% and 75-100%.			
<b>M</b> 7100%	0%~24%	25%~49%	50%~74%	75%~100%	
25%	[7	<b>;</b> /	7	7	
Mode Operation	Information				
	Indicates unit co	nnects to the mains.			
	Indicates unit connects to the PV panel.				
BYPASS	Indicates load is supplied by utility power.				
	Indicates the utility charger circuit is working.				
	Indicates the DC/AC inverter circuit is working.				
Mute Operation					
	Indicates unit ala	rm is disabled.			

# **LCD Setting**

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

# **Setting Programs:**

Program	Description	Selectable option	
00	Exit setting mode	Escape  Solve   ESC   ES	
		Utility first (default)	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.
01	Output source priority: To configure load power	Solar first	Solar energy provides power to the loads as first priority.  If solar energy is not sufficient to power all connected loads, Utility energy will supply power to the loads at the same time.
	source priority	SBU priority  SBU priority	Solar energy provides power to the loads as first priority.  If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time.  Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	60A (default)	Setting range is from 10A to 100A.  Increment of each click is 10A.
03	AC input voltage range	Appliances (default)  OPS  OPS	If selected, acceptable AC input voltage range will be within 90-280VAC.  If selected, acceptable AC input voltage range will be within
05	Battery type	AGM (default)  OS RGn	170-280VAC. Flooded  Flooded

		User-Defined	If "User-Defined" is selected,
		OS USE	battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.
		Pylontech battery  Pylontech battery  WECO battery	If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.  If selected, programs of 02, 12,
		OS UEC	26, 27 and 29 will be auto-configured per battery supplier recommended. No need for further adjustment.
		Soltaro battery	If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.
05	Battery type	LIA-protocol compatible battery	Select "LIA" if using Lithium battery compatible to CAN protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.
		LIb-protocol compatible battery  Lib-protocol compatible	Select "LIb" if using Lithium battery compatible to RS485 protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.
		3 <sup>rd</sup> party Lithium battery  LIE	Select "LIC" if using Lithium battery not listed above. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting. Please contact the battery supplier for installation procedure.
06	Auto restart when overload occurs	Restart disable (default)	Restart enable
07	Auto restart when over temperature occurs	Restart disable (default)	Restart enable
09	Output frequency	50Hz (default)	60Hz
10	Output voltage	10 220v 220v	230V (default)

		240V 		
		Available options in SP1.2/2.5	/3K Handy	
	Maximum utility charging current  Note: If setting value in	40A (default)	Setting range is 2A, then from 10A to 80A. Increment of each click is 10A.	
11	program 02 is smaller than	Available options in SP5000 H	andy:	
	that in program in 11, the inverter will apply charging current from program 02 for utility charger.	30A (default)	Setting range is 2A, then from 10A to 100A. Increment of each click is 10A.	
		Available options in SP1200 H	andy:	
		11.0V  BATT  O  11.5V (default)	11.3V	
	Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01.	11.5V (default)  BATT  V  12.0V	11.8V	
			15 153 <sup>x</sup>	
12		12.5V	12.8V  BATT  BATT  P  BATT	
12		Available options in SP2500/3000 Handy:		
		23.0V (default)	Setting range is from 22V to 25.5V. Increment of each click is 0.5V.	
		Available options in SP5000 Handy:		
		46V (default)	Setting range is from 44V to 51V.  Increment of each click is 1V.	
		Available options when any lit Program 05.	hium battery type is selected in	
		SOC 10% (default for Lithium)	If any types of lithium battery is selected in program 05, setting value will change to SOC	
			automatically. Adjustable range is 5% to 95%.	

		Available options in SP1200 H	landy:
		Battery fully charged	12.0V
		I∃ FÜL	13 120°
		12.3V	12.5V
			13 125°
		12.8V	13.0V
		13.3V	13.5V (default)
			13 135°
		13.8V	14.0V
	Setting voltage point back	14.3V	14.5V
13	to battery mode when selecting "SBU priority" or		13 ILS V
	"Solar first" in program 01.	Available options in SP2500/3 Setting range is FUL and from is 0.5V.	000 Handy: 24V to 29V. Increment of each click
		Battery fully charged	27V (default)
		Available options in SP5000 H Setting range is FUL and from is 1V.	landy: 48V to 58V. Increment of each click
		Battery fully charged	54V (default)
			13 <u>540</u>
		Available option when any lith Program 05.	nium battery type is selected in
		SOC 80% (default for Lithium)	If any types of lithium battery is selected in program 05, setting
		13BATT	value will change to SOC automatically. Adjustable range is 10% to 100%. Increment of each
			click is 5%.

	1	T	
		=	ne, Standby or Fault mode, charger
		source can be programmed a	
		Solar first	Solar energy will charge battery as
		iɒ լչԱ	first priority.
		Ø <u></u>	Utility will charge battery only
	Charger course priority	Color and Hillity (default)	when solar energy is not available.
16	Charger source priority:  To configure charger	Solar and Utility (default)	Solar energy and utility will charge battery at the same time.
10	source priority	<u>'``                                   </u>	battery at the same time.
		Only Solar	Solar energy will be the only
		lib nsn	charger source no matter utility is
		Ø	available or not.
			attery mode, only solar energy can
		, ,	vill charge battery if it's available and
		sufficient.	I
10	Alauma aantuud	Alarm on (default)	Alarm off
18	Alarm control	ig	'₿ <u>-</u> 6UF_
		Return to default display	If selected, no matter how users
	Auto return to default display screen	screen (default)	switch display screen, it will
		I9 բգթ	automatically return to default
			display screen (Input voltage
19			/output voltage) after no button is
			pressed for 1 minute.
		Stay at latest screen	If selected, the display screen will
		i¼	stay at latest screen user finally
		Ø — <u> </u>	switches.
		Backlight on (default)	Backlight off
20	Backlight control	50   NU	CU   NF
		Ø	Ø
	Beeps while primary source	Alarm on (default)	Alarm off
22	is interrupted	155 BUU	ISS BUE
-		<u>-@ -11011</u>	Ø ———
	Overload bypass: When enabled, the unit will	Bypass disable (default)	Bypass enable
23	transfer to line mode if	23 LUJ	23 006
	overload occurs in battery	-9 <u>000</u>	
	mode.	Record anable (default)	Record disable
25	Record Fault code	Record enable (default)	
23	Necora Fault Code	CD_FE!	C^ \ \
		SP1200 Handy default setting	: 14.1V
	Bulk charging voltage		BATT
26	(C.V voltage)	to 4P	! <b></b>   !v
		— <b>-</b> —	1 1 <u>. 1</u>

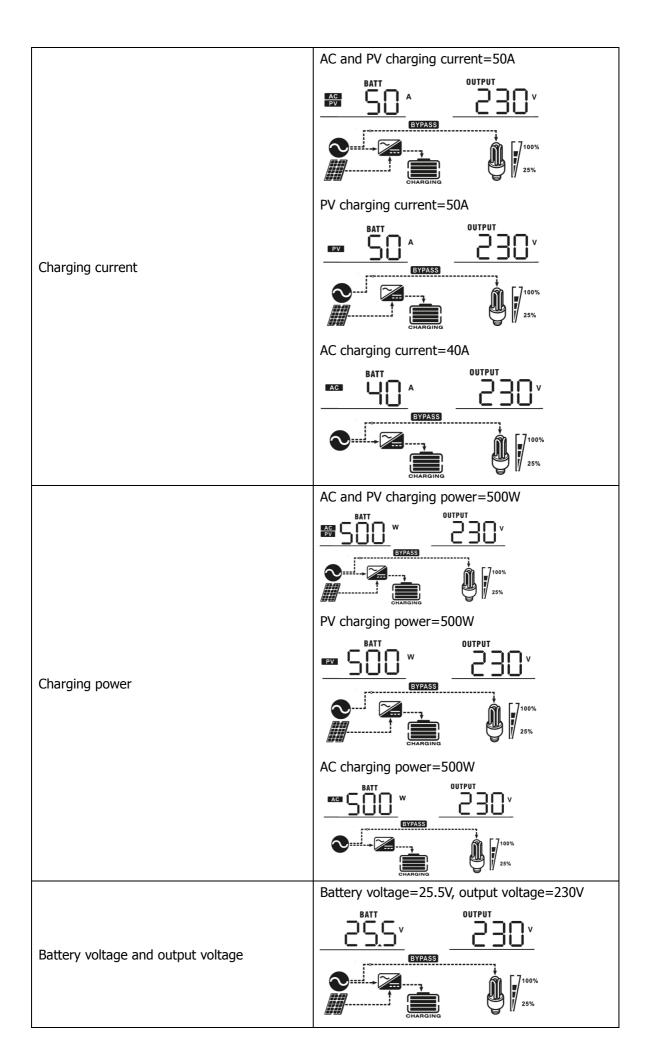
		SP2500/3000 Handy default setting: 28.2V
26	Bulk charging voltage (C.V voltage)	
		SP5000 Handy default setting: 56.4V
		2 <u>656.4</u>
		If self-defined is selected in program 5, this program can be set up. Setting range is from 12.5V to 15.0V for SP1200 Handy, 25.0V to 31.0V for SP2500/3000 Handy and 48.0V to 61.0V for SP5000 Handy. Increment of each click is 0.1V.
		SP1200 Handy default setting: 13.5V
		FLU 27 135°
		SP2500/3000 Handy default setting: 27.0V
27	Floating charging voltage	SP5000 Handy default setting: 54.0V
		If self-defined is selected in program 5, this program can be set up. Setting range is from 12.5V to 15.0V for 1.2KVA model, 25.0V to 31.0V for 2.5KVA/3KVA models and 48.0V to 61.0V for 5KVA model. Increment of each click is 0.1V.
		SP1200 Handy default setting: 10.5V
		SP2500/3000 Handy default setting: 21.0V
		[00 58 5 <sub>mt</sub> 0,
29	Low DC cut-off voltage	SP5000 Handy default setting: 42.0V
	Low DC cut-on voitage	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 10.5V to 12.0V for SP1200 Handy, 21.0V
		to 24.0V for SP2500/3000 Handy and 42.0V to 48.0V for SP5000 Handy. Increment of each click is 0.1V. Low DC cut-off voltage will
		be fixed to setting value no matter what percentage of load is connected.

		lithium hattery default set	ting: SOC 5%	
		lithium battery default setting: SOC 5%		
29	Low DC cut-off voltage	<u>[0</u> -58	<u> </u>	
		If any type of lithium batte	ery is selected in program 05, setting	
			automatically. Adjustable range is 0% to	
		90%. Increment of each c Battery equalization	Battery equalization disable	
		30 00	(default)	
30	Battery equalization		3 <u>0</u> E92	
		If "Flooded" or "User-Defin	ned" is selected in program 05, this	
		program can be set up.		
		SP1200 Handy default sett	ting: 14.6V	
		En_3 <sub>0</sub> _	1 <u>4.6</u> ,	
		SP3000/5000 Handy defau	ılt setting: 29.2V	
31	Battery equalization voltage	<u> </u>		
		SP5000 Handy default setting: 58.4V		
			BATT	
		<u> </u>	<u> </u>	
		Setting range is from 12.0	V to 15.0V for SP1200 Handy, 25.0V to	
			andy and 48.0V to 61.0V for SP5000	
		Handy. Increment of each 60min (default)	Setting range is from 5min to 900min.	
33	Battery equalized time	33 EU	Increment of each click is 5min.	
		<u> </u>		
34	Battery equalized timeout	120min (default)	Setting range is from 5min to 900 min.  Increment of each click is 5 min.	
31	Battory oquan200 timoodt	<u>                                   </u>	Therefre of each check is 5 min.	
		30days (default)	Setting range is from 0 to 90 days.	
35	Equalization interval	[ 국〉 <u>304</u>	Increment of each click is 1 day	
		Enable	Disable (default)	
		7p <u>86U</u>	7 <mark>6 892</mark>	
36	Equalization activated immediately		enabled in program 30, this program can	
		battery equalization imme	elected in this program, it's to activate diately and LCD main page will shows	
		"E9". If "Disable" is selec	ted, it will cancel equalization function	
		untii next activated equaliz	ration time arrives based on program 35	
		setting. At this time, " will not be shown in LCD main page.		

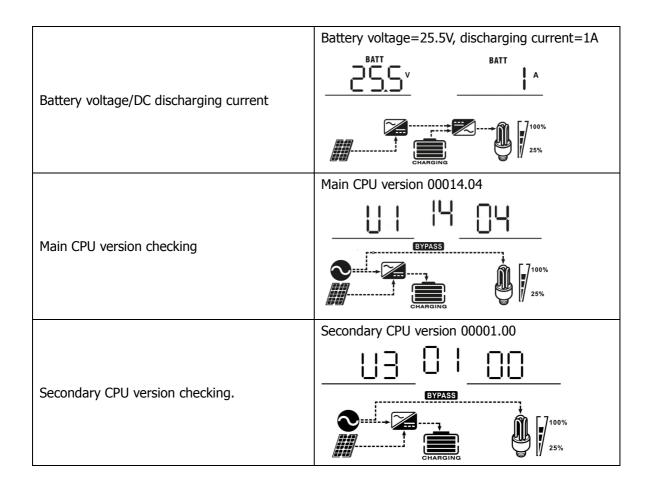
# **Display Setting**

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as following order in listed table.

Selectable information	LCD display
Input voltage/Output voltage (Default Display Screen)	Input Voltage=230V, output voltage=230V  INPUT  OUTPUT  OUTPUT
Input frequency	Input frequency=50Hz  OUTPUT  ASS SUPPASS  CHARGING  OUTPUT  2 3 0 v  2 5 %  CHARGING
PV voltage	PV voltage=260V  INPUT  OUTPUT  OUTPUT
PV current	PV current = 2.5A  INPUT  BYPASS  BYPASS  CHARGING  DUTPUT  2 3 0 v  2 5 %
PV power	PV power = 500W  INPUT  W  OUTPUT  OUTPUT  OUTPUT  OUTPUT  25%



	Output frequency=50Hz
Output frequency	OUTPUT  STATE OUTPUT  EYPASS  EYPASS  CHARGING  OUTPUT  100%  25%
Load percentage	Load percent=70%  BATT V LOAD % EXPASS CHARGING  LOAD % 25%
Load in VA	When connected load is lower than 1kVA, load in VA will present xxxVA like below chart.  BATT  CHARGING  WA  WHEN load is larger than 1kVA (≥ 1KVA), load in VA will present x.xkVA like below chart.  BATT  V  STPASS  CHARGING  WA  100%  25%  CHARGING  CHAR
Load in Watt	When load is lower than 1kW, load in W will present xxxW like below chart.  BATT  V  CHARGING  W  LOAD  W  LOAD  W  W  LOAD  W  W  LOAD  W  W  Will present x.xkW like below chart.  LOAD  LOAD  LOAD  KW  EYPASS  CHARGING



# **Operating Mode Description**

Operation mode	Description	LCD display
Standby mode  Note:  *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output.	No output is supplied by the unit but it still can charge batteries.	Charging by utility and PV energy.  Charging by utility.  Charging by PV energy.  No charging.

Operation mode	Description	LCD display
Fault mode Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.	PV energy and utility can charge batteries.	Charging by utility and PV energy.  Charging by utility.  Charging by PV energy.  Charging by PV energy.  No charging.
	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by utility and PV energy.  BYPASS  CHARGING  CHARGING
Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by utility.  BYPASS  If "solar first" is selected as output source priority and solar energy is not sufficient to provide the load, solar energy and the utility will provide the loads and charge the battery at the same time.  If "solar first" is selected as output source priority and battery is not connected, solar energy and the utility will provide the loads.  Power from utility.  BYPASS  Only 100% 25%

Operation mode	Description	LCD display
Battery Mode	The unit will provide output power from battery and PV power.	Power from battery and PV energy.  PV energy will supply power to the loads and charge battery at the same time.  Power from battery only.  Power from PV energy only.  Power from PV energy only.

# **Battery Equalization Description**

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

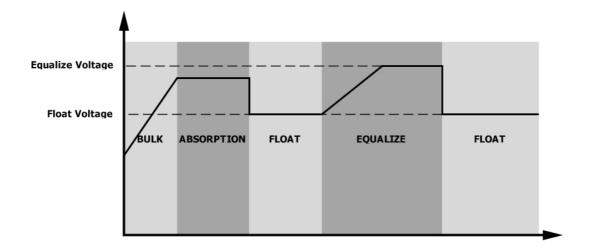
# How to Apply Equalization Function

You must enable battery equalization function in monitoring LCD setting program 30 first. Then, you may apply this function in device by either one of following methods:

- 1. Setting equalization interval in program 35.
- 2. Active equalization immediately in program 36.

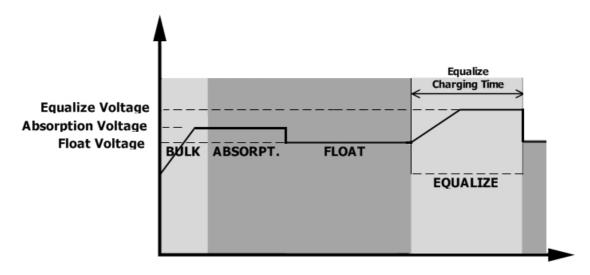
### • When to Equalize

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.

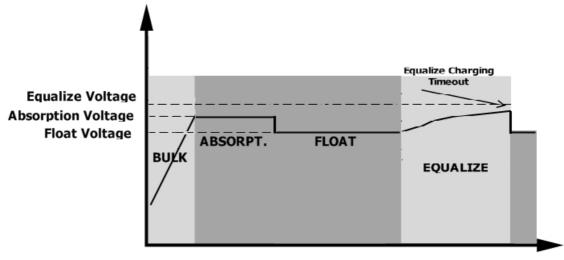


### Equalize charging time and timeout

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



# **Fault Reference Code**

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off.	
02	Over temperature or NTC is not connected well.	
03	Battery voltage is too high	
04	Battery voltage is too low	
05	Output short circuited or over temperature is detected by internal converter components.	
06	Output voltage is too high.	
07	Overload time out	
08	Bus voltage is too high	
09	Bus soft start failed	
51	Over current or surge	
52	Bus voltage is too low	
53	Inverter soft start failed	
55	Over DC voltage in AC output	
57	Current sensor failed	
58	Output voltage is too low	58
59	PV voltage is over limitation	

# **Warning Indicator**

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	
02	Over temperature	None	
03	Battery is over-charged	Beep once every second	[] <sup>A</sup>
04	Low battery	Beep once every second	
07	Overload	Beep once every 0.5 second	OVER LOAD 100%
10	Output power derating	Beep twice every 3 seconds	
15	PV energy is low.	Beep twice every 3 seconds	
16	High AC input (>280VAC) during BUS soft start	None	[16] <sup>A</sup>
32	Communication failure between inverter and communication board	None	(15 <sup>4</sup> )

<i>E9</i>	Battery equalization	None	[69]
6P	Battery is not connected	None	[F]^ (

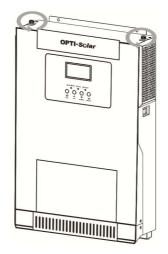
# **CLEARANCE AND MAINTENANCE FOR ANTI-DUST KIT**

# **Overview**

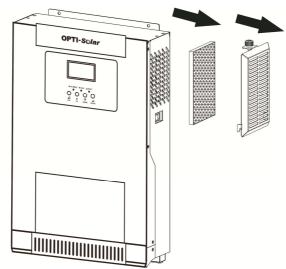
Every inverter is already installed with anti-dusk kit from factory. This kit keeps dusk from your inverter and increases product reliability in harsh environment.

# **Clearance and Maintenance**

**Step 1:** Please loosen the screw in counterclockwise direction on the top of the inverter.



**Step 2:** Then, dustproof case can be removed and take out air filter foam as shown in below chart.



**Step 3:** Clean air filter foam and dustproof case. After clearance, re-assemble the dust-kit back to the inverter.

**NOTICE:** The anti-dust kit should be cleaned from dust every one month.

# **SPECIFICATIONS**

Table 1 Line Mode Specifications

INVERTER MODEL	SP1200 Handy SP2500 Handy SP3000 Handy SP5000 Hand				
Input Voltage Waveform	Sinusoidal (utility or generator)				
Nominal Input Voltage		23	30Vac		
Low Loss Voltage			±7V (UPS);		
			(Appliances)		
Low Loss Return Voltage			±7V (UPS); V (Appliances)		
High Loss Voltage		280	Vac±7V		
High Loss Return Voltage		270	Vac±7V		
Max AC Input Voltage		30	00Vac		
Nominal Input Frequency		50Hz / 60Hz	(Auto detection)		
Low Loss Frequency	ow Loss Frequency 40±1Hz				
Low Loss Return Frequency	ecy 42±1Hz				
High Loss Frequency	65±1Hz				
High Loss Return Frequency	gh Loss Return Frequency 63±1Hz				
Output Short Circuit Protection		Circui	t Breaker		
Efficiency (Line Mode)	>95% ( Rated R load, battery full charg		arged )		
Transfer Time	10ms typical (UPS); 20ms typical (Appliances)				
Output power derating: When AC input voltage drops to 170V, the output power will be derated.	Rated Power  50% Power  90V 170V 280V Input Voltage				

Table 2 Inverter Mode Specifications

INVERTER MODEL	SP1200 Handy	SP2500 Handy	SP3000 Handy	SP5000 Handy
Rated Output Power	1.2KVA/ 1.2KW	2.5KVA/ 2.5KW	3KVA/3KW	5KVA/5KW
Output Voltage Waveform		Pure Sir	ne Wave	
Output Voltage Regulation		230Va	c±5%	
Output Frequency		50	Hz	
Peak Efficiency		93	3%	
<b>Overload Protection</b>	5s@	0≥130% load; 10	s@105%~130%	load
Surge Capacity		2* rated powe	r for 5 seconds	
Nominal DC Input Voltage	12Vdc	24Vdc 48V		
Cold Start Voltage	11.5Vdc	23.0Vdc		46.0Vdc
Low DC Warning Voltage				
@ load < 50%	11.5Vdc	23.0Vdc		46.0Vdc
@ load ≥ 50%	11.0Vdc	22.0Vdc		44.0Vdc
Low DC Warning Return Voltage				
@ load < 50%	11.7Vdc	23.5Vdc		47.0Vdc
@ load ≥ 50%	11.5Vdc	23.0Vdc		46.0Vdc
Low DC Cut-off Voltage				
@ load < 50%	10.7Vdc	21.5Vdc		43.0Vdc
@ load ≥ 50%	10.5Vdc	21.0Vdc		42.0Vdc
High DC Recovery Voltage	15Vdc 31Vdc 62		62Vdc	
High DC Cut-off Voltage	16Vdc 32Vdc 63V		63Vdc	
No Load Power Consumption	<35W			<50W

Table 3 Charge Mode Specifications

able 5 charge 110de opechteddollo					
Utility Charging Mode					
INVERTER MODEL		SP1200 Handy	SP2500 Handy	SP3000 Handy	SP5000 Handy
Charging Algorithm			3-	Step	
AC Charging Current (Max)		80A	mp (@V <sub>I/P</sub> =230	Vac)	100Amp
<b>Bulk Charging</b>	Flooded Battery	14.6 29.2		58.4	
Voltage	AGM / Gel Battery	14.1	2	28.2	56.4
Floating Charg	ing Voltage	13.5Vdc	27	7Vdc	54Vdc
Charging Curve		2.45Vdc (2.35Vdc) 2.25Vdc  TO  T1 = 10* T0, minimum 10mins, maximum Bres  Current  Time  (Constant Current)  Absorption (Constant Voltage)  Maintenance (Floating)			
MPPT Solar Cha	TER MODEL	SP1200 Handy	SP2500 Handy	SP3000 Handy	SP5000 Handy
Max. PV Array I		2000W	•	00W	5000W
Nominal PV Voltage		240Vdc			320Vdc
Start-up Voltage		70Vdc +/- 10Vdc			150Vdc +/- 10Vdc
PV Array MPPT	Voltage Range	60~300Vdc 60~400Vdc		120~450Vdc	
Max. PV Array	Open Circuit Voltage	<b>ge</b> 350Vdc 450Vdc		500Vdc	
Max. Input Cur	rent	13Amp		18Amp	
Max Charging Current (AC charger plus solar charger)		100Amp			

Table 4 General Specifications

				1
INVERTER MODEL	SP1200 Handy	SP2500 Handy	SP3000 Handy	SP5000 Handy
Safety Certification	CE			
Operating Temperature Range	-10°C to 50°C			
Storage temperature	-15°C~ 60°C			
Humidity	5% to 95% Relative Humidity (Non-condensing)			densing)
Dimension (D*W*H), mm	90 x 288 x 357			120 x 300 x 440
Net Weight, kg	6.5 7.0 7.2		10	

# **TROUBLE SHOOTING**

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do	
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	Re-charge battery.     Replace battery.	
No response after power on.	No indication.	The battery voltage is far too low. (<1.4V/Cell)     Internal fuse tripped.	<ol> <li>Contact repair center for replacing the fuse.</li> <li>Re-charge battery.</li> <li>Replace battery.</li> </ol>	
	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.	
Mains exist but the unit works in battery mode.	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	<ol> <li>Check if AC wires are too thin and/or too long.</li> <li>Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)</li> </ol>	
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.	
When the unit is turned on, internal relay is switched on and off repeatedly.	When the unit is urned on, internal elay is switched on are flashing  LCD display and LEDs are flashing  Battery is disconnected.  Check if batt connected w		Check if battery wires are connected well.	
		Overload error. The inverter is overload 105% and time is up.	Reduce the connected load by switching off some equipment.	
	Fault code 07	If PV input voltage is higher than specification, the output power will be derated. At this time, if connected loads is higher than derated output power, it will cause overload.	Reduce the number of PV modules in series or the connected load.	
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.	
		Temperature of internal converter component is over 120°C.	Check whether the air flow o the unit is blocked or whethe	
Buzzer beeps	Fault code 02	Internal temperature of inverter component is over 100°C.	the ambient temperature is too high.	
continuously and red LED is on.		Battery is over-charged.	Return to repair center.	
red LED is on.	Fault code 03	The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.	
	Fault code 01	Fan fault	Replace the fan.	
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	Reduce the connected load.     Return to repair center	
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.	
	Fault code 51	Over current or surge.	Restart the unit, if the error	
	Fault code 52	Bus voltage is too low.	happens again, please return	
	Fault code 55	Output voltage is unbalanced.	to repair center.	
	Fault code 59	PV input voltage is beyond the specification.	Reduce the number of PV modules in series.	

# **Appendix I: BMS Communication Installation**

### 1. Introduction

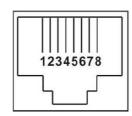
If connecting to lithium battery, it is recommended to purchase a custom-made RJ45 communication cable. Please check with your dealer or integrator for details.

This custom-made RJ45 communication cable delivers information and signal between lithium battery and the inverter. These information are listed below:

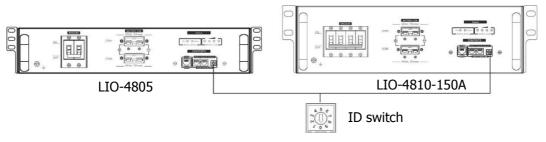
- Re-configure charging voltage, charging current and battery discharge cut-off voltage according to the lithium battery parameters.
- Have the inverter start or stop charging according to the status of lithium battery.

# 2. Pin Assignment for BMS Communication Port

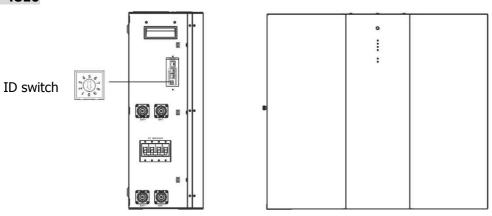
	Definition
PIN 1	RS232TX
PIN 2	RS232RX
PIN 3	RS485B
PIN 4	NC
PIN 5	RS485A
PIN 6	CANH
PIN 7	CANL
PIN 8	GND



# 3. Lithium Battery Communication Configuration LIO-4805/LIO-4810-150A

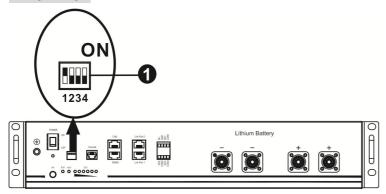


### LIO II-4810



ID Switch indicates the unique ID code for each battery module. It's required to assign an identical ID to each battery module for normal operation. We can set up the ID code for each battery module by rotating the PIN number on the ID switch. From number 0 to 9, the number can be random; no particular order. Maximum 10 battery modules can be operated in parallel.

### **PYLONTECH**



Dip Switch: There are 4 Dip Switches that sets different baud rate and battery group address. If switch position is turned to the "OFF" position, it means "0". If switch position is turned to the "ON" position, it means "1".

Dip 1 is "ON" to represent the baud rate 9600.

Dip 2, 3 and 4 are reserved for battery group address.

Dip switch 2, 3 and 4 on master battery (first battery) are to set up or change the group address.

**NOTE:** "1" is upper position and "0" is bottom position.

Dip 1	Dip 2	Dip 3	Dip 4	Group address
	0	0	0	Single group only. It's required to set up master battery with this setting and slave batteries are unrestricted.
	1	0	0	Multiple group condition. It's required to set up master battery on the first group with this setting and slave batteries are unrestricted.
1: RS485 baud rate=9600	0	1	0	Multiple group condition. It's required to set up master battery on the second group with this setting and slave batteries are unrestricted.
Restart to take	1	1	0	Multiple group condition. It's required to set up master battery on the third group with this setting and slave batteries are unrestricted.
effect	0	0	1	Multiple group condition. It's required to set up master battery on the fourth group with this setting and slave batteries are unrestricted.
	1	0	1	Multiple group condition. It's required to set up master battery on the fifth group with this setting and slave batteries are unrestricted.

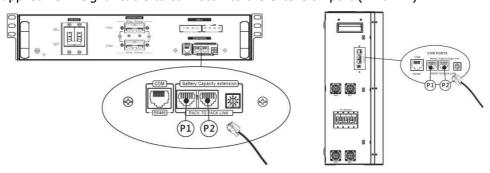
**NOTE:** The maximum groups of lithium battery is 5 and for maximum number for each group, please check with battery manufacturer.

# 4. Installation and Operation

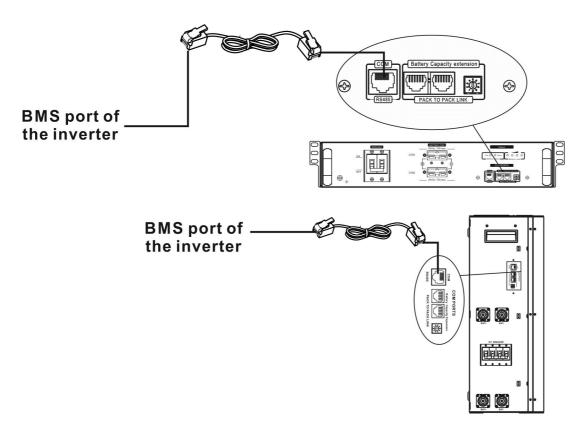
# LIO-4805/LIO-4810-150A/ESS LIO II-4810

After ID no. is assigned for each battery module, please set up LCD panel in inverter and install the wiring connection as following steps.

Step 1: Use supplied RJ11 signal cable to connect into the extension port (P1 or P2).



Step 2: Use supplied RJ45 cable (from battery module package) to connect inverter and Lithium battery.



# Note for parallel system:

- 1. Only support common battery installation.
- 2. Use custom-made RJ45 cable to connect any inverter (no need to connect to a specific inverter) and Lithium battery. Simply set this inverter battery type to "LIB" in LCD program 5. Others should be "USE".

Step 3: Turn the breaker switch "ON". Now, the battery module is ready for DC output.



Step 4: Press Power on/off button on battery module for 5 secs, the battery module will start up.

\*If the manual button cannot be approached, just simply turn on the inverter module. The battery module will be automatically turned on.

Step 5. Turn on the inverter.

Step 6. Be sure to select battery type as "LIB" in LCD program 5.

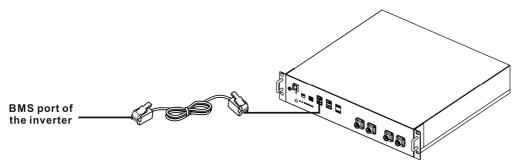


If communication between the inverter and battery is successful, the battery icon on LCD display will flash. Generally speaking, it will take longer than 1 minute to establish communication.

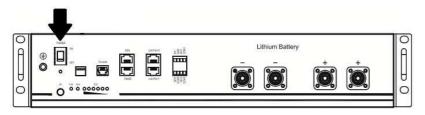
# **PYLONTECH**

After configuration, please install LCD panel with inverter and Lithium battery with the following steps.

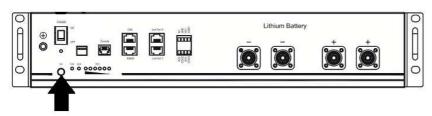
Step 1. Use custom-made RJ45 cable to connect inverter and Lithium battery.



Step 2. Switch on Lithium battery.

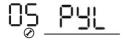


Step 3. Press more than three seconds to start Lithium battery. Output power is ready.



Step 4. Turn on the inverter.

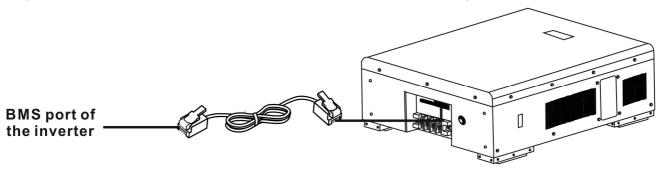
Step 5. Be sure to select battery type as "PYL" in LCD program 5.



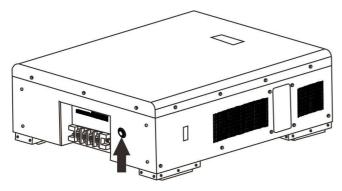
If communication between the inverter and battery is successful, the battery icon on LCD display will flash. Generally speaking, it will take longer than 1 minute to establish communication.

# **WECO**

Step 1. Use a custom-made RJ45 cable to connect inverter and Lithium battery.

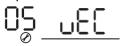


Step 2. Switch on Lithium battery.



Step 3. Turn on the inverter.

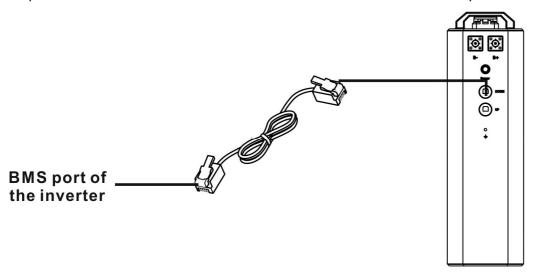
Step 4. Be sure to select battery type as "WEC" in LCD program 5.



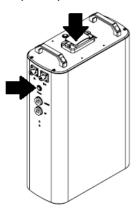
If communication between the inverter and battery is successful, the battery icon on LCD display will "flash". Generally speaking, it will take longer than 1 minute to establish communication.

# **SOLTARO**

Step 1. Use a custom-made RJ45 cable to connect inverter and Lithium battery.



Step 2. Open DC isolator and switch on Lithium battery.



Step 3. Turn on the inverter.

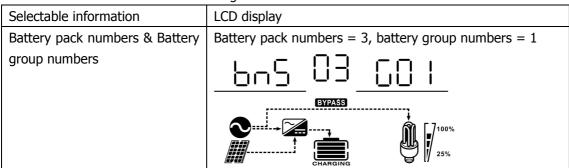
Step 4. Be sure to select battery type as "SOL" in LCD program 5.



If communication between the inverter and battery is successful, the battery icon LCD display will "flash". Generally speaking, it will take longer than 1 minute to establish communication.

# 5. LCD Display Information

Press "UP" or "DOWN" button to switch LCD display information. It will show battery pack and battery group number before "Main CPU version checking" as shown below.



### **Active Function**

This function is to activate lithium battery automatically while commissioning. After battery wiring and commissioning is successfully, if battery is not detected, the inverter will automatically activate battery if the inverter is powered on.

# **5. Code Reference**

Related information code will be displayed on LCD screen. Please check inverter LCD screen for the operation.

Code	Description
5 <u>0</u> ^	If battery status is not allowed to charge and discharge after the communication between the inverter and battery is successful, it will show code 60 to stop charging and discharging battery.
<u>5</u>	<ul> <li>Communication lost (only available when the battery type is setting as any type of lithium-ion battery.)</li> <li>After battery is connected, communication signal is not detected for 3 minutes, buzzer will beep. After 10 minutes, inverter will stop charging and discharging to lithium battery.</li> <li>Communication lost occurs after the inverter and battery is connected successfully, buzzer beeps immediately.</li> </ul>
<b>52</b> ^	Battery number is changed. It probably is because of communication lost between battery packs. Please check the cables between the batteries.
<b>59</b> <sup>4</sup>	If battery status is not allowed to charge after the communication between the inverter and battery is successful, it will show code 69 to stop charging battery.
	If battery status must be charged after the communication between the inverter and battery is successful, it will show code 70 to charge battery.
	If battery status is not allowed to discharge after the communication between the inverter and battery is successful, it will show code 71 to stop discharging battery.